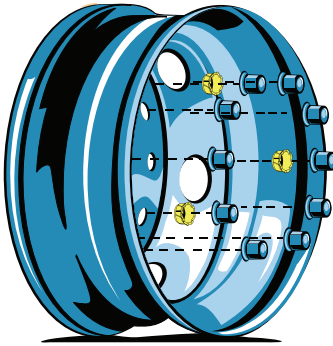


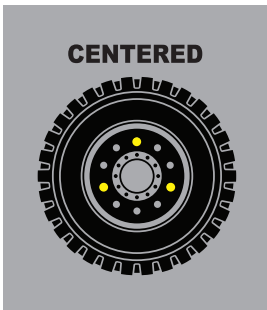
INSTALLATION INSTRUCTIONS

PILOT SLEEVE™ CENTERING INSERTS



Pat. Pending

INSTALLATION/REMOVAL TOOL IS REQUIRED FOR INSTALLATION ON INSIDE DUAL WHEELS.



INSTALL 3

Wheel centering inserts, on opposing studs, forming a triangle.



INSTALL 5

Wheel centering inserts, one on every-other stud.

1. Install tire/wheel assembly completely onto the hub.
2. Install Pilot Sleeve centering inserts over studs, according to the diagrams above.
3. Drive inserts into position, fully engaging the wheel, using 2 piece flange nuts or by using the installation/removal tool.
4. Lightly torque flange nuts on the same studs you've installed each Pilot Sleeve insert.
5. Install remaining flange nuts, then torque all 10 flange nuts to manufacturer's specifications.



Flange Nut Installation



Installation/Removal Tool

The Self-Sizing Raised Ridges are compromised after initial installation

- NEVER REUSE A PILOT SLEEVE INSERT AFTER IT HAS BEEN INSTALLED -

Please recycle or dispose of used Pilot Sleeve wheel centering inserts responsibly.